



SES Foam LLC
Sucraseal™

TECHNICAL DATASHEET

Sucraseal™

DIVISION 7: Thermal & Moisture Protection
Patent Pending

Product Description:

Sucraseal™ spray foam insulation is a spray-applied, two component, open cell polyurethane foam insulation system. The product is formed by the reaction of patent pending resin blend and polymeric methylene diphenyl diisocyanate. The resin blend is comprised of Polyols, additives, fire retardants and blowing agents.

The spray applied nature of Sucraseal™ spray foam allows the material to flow into voids and seal cracks, expanding to form a seamless thermal envelope. Additional characteristics include high yield, high R-value (resistance to heat flow), high renewable content and excellent fire resistance. Sucraseal™ is available in two densities.

Product Uses:

Walls	Attics	Ceilings
Crawlspaces*	Ducts	

Interior Applications

* Ventilated in low humidity environments

ASTM E-84:

Sucraseal™ spray foam is an ASTM E-84 (NFPA 255, UL723) class 1 (class A) spray foam insulation.

Flame Spread Index <25
 Smoke Developed Index <450
 Thickness 4 inches

These numerical flame spread values are not a true reflection on how this or any material will perform in actual fire conditions.

Thermal Barriers:

Sucraseal™ spray foam must be separated from the interior of the building (occupied space) by an approved 15 minute thermal barrier such as ½” inch gypsum board or other equivalent material. Exceptions for the thermal barrier are allowed; for example, foam plastic in attics and crawlspaces with limited access. Consult local building codes for requirements and restrictions.

International Code Council AC377 – Appendix X:

Demand an insulation product that has passed ICC-ES Acceptance Criteria 377 (Spray foam insulation), Appendix X. The ICC developed a sound, vetted and justified protocol for life safety when utilizing foam plastics in attics and crawlspaces. Spray polyurethane foam is a cellular plastic and will burn and flash-over (like wood) in some fire situations. You should insist on a spray foam that has passed Appendix X. Whether the foam is covered or uncovered, Appendix X is the benchmark for life safety. Sucraseal™ meets the requirements of Appendix X without a costly, burdensome additional ignition barrier or coating.

Chemical Attributes:

Component	Viscosity (25°C)	Density
Isocyanate	200 cps	10.3 lbs/gal
Resin	600 cps	10.3 lbs/gal

Storage & Shelf Life:

Sucraseal™ spray foam components have an optimal shelf life of 6 months when stored in unopened containers at temperature between 50 – 70°F. Excessively high temperatures may reduce optimal shelf life. Store material at 60 – 70°F for 48 hours prior to application.



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Key Attributes:

Property	Test Method	1/2 lb	1 lb
Apparent Density	ASTM D-1622	0.5 lbs/ft ³ (nominal)	1 lbs/ft ³ (nominal)
R-value (aged)	ASTM C-518 (75°F mean)	3.7 R/in *	3.7 R/in *
Compressive Strength	ASTM D-1621	< 5 lbs/in ²	< 5 lbs/in ²
Closed Cell Content	ASTM D-6226	< 90% (vol.)	< 90% (vol.)
Fungi Resistance	ASTM G-21	Zero rating	Zero rating
Air Permeance	ASTM E-283	< 0.02 L/s-m ²	< 0.02 L/s-m ²
Renewable Content	ASTM D-6866	17%	25%
Dimensional Stability, -40°F	ASTM D-2126	< 5% Change	< 5% Change
Dimensional Stability, +200°F	ASTM D-2126	< 5% Change	< 5% Change
Dimensional Stability, +158°F & 100%RH	ASTM D-2126	< 5% Change	< 5% Change

* Calculated from 4-inch thick sample

Environmental Considerations:

For best results, Sucraseal™ should be applied when ambient conditions are between 40°F and 120°F with relative humidity less than 80%. When ambient conditions are below 40°F it is necessary to warm and dry the building or substrates.

Substrate Preparation:

All surfaces must be clean and dry, free of dirt, oil, solvents, grease and loose particles for optimal adhesion. Sucraseal™ spray foam bonds tenaciously to most clean substrates. Moisture content of wood products should be < 18% and concrete must age at least 28 days before application of Sucraseal™ spray foam can occur. Consult SES Foam for specific recommendations on primers or substrates.

Service Temperature:

Sucraseal™ spray foam insulation is designed to be used in ambient temperatures from -40°F and 200°F. It is

strongly recommended that test sprays be conducted before installation for use in extreme temperatures.

Mixing and Heating:

It is critical to mix the Sucraseal™ resin component very thoroughly before and during application. Graco helical screw type mixers are the minimum recommended type. The isocyanate and resin components should be heated to 105°F before application. For specific recommendations, please contact SES Foam LLC.

Material Change-over:

When changing spray foam systems it is necessary to flush water through the **resin** transfer pump, hose and proportioner. **NEVER flush water through the isocyanate assembly.** Incompatibility issues may ensue if proper flushing is not done. General guidelines are for 1 gallon per 50 ft of hose length.



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DO NOT MIX OTHER MANUFACTURERS RESIN OR ISOCYANATE COMPONENTS WITH SUCRASEAL – SIGNIFICANT PROCESSING ISSUES MAY OCCUR.

Processing Parameters:

Sucraseal™ spray foam is designed to be applied by trained contractors using high pressure, plural component spray proportioners. The spray proportioner must be able to maintain the designed temperature and pressure for Sucraseal™ spray foam products:

A/B/Hose Temperature	120 - 140°F
A/B Dynamic Pressure	1000 - 1500 lbs/in ²

Optimal spray settings will vary with proportioner, hose dimensions, gun configuration and ambient conditions. It is critical for sprayers to understand the limitations associated with their equipment.

Pass thickness:

Sucraseal™ spray foam should be applied at a minimum thickness of 2 inches and a maximum thickness of 6 inches. If greater than 6 inch thickness is desired, sprayers should wait a minimum of 10 minutes between passes.

Safety and Handling Information:

It is critical to read and become familiar with the Material Safety Datasheets prior to working with Sucraseal™ spray foam liquid components. During application respiratory protection is required for the applicator and bystanders or helpers. For more information consult Material Safety datasheets, www.sesfoam.com, or www.spraypolyurethane.org

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